

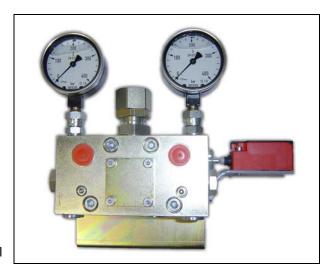
Product description Change over valve DR4

APPLICATION

The DR4 is an hydraulically operated directional control valve for use with dualine or non-return systems.

PRODUCT CHARACTERISTICS

- Hydraulically controlled
- · Working pressure adjustable from 40 to 350 bar
- Motion indicator with optional electrical monitoring



FUNCTION

The reversing valve's switching pressure depends on the spring pressure, which can be set for installation. After the activation of all dual-line metering valves in the lubricating system, pressure is built up against a guide piston, which in turn acts on a rocker arm. If the force acting on the rocker arm is equal to the spring force, it moves into the other end position. This directs a control current towards one end of the piston, which determines the direction of flow. The piston moves, thereby freeing at the other end the passage to the tank. Accordingly the pump's delivery flow is directed into the opposite line and the pressure is taken off the originally pressurised line back to the tank.

An electric switch, which is activated by means of a pin attached to the control piston in the direction of flow, is mounted on the reversing valve. When the switch is activated by the pin, either to open or close it, a signal is sent to the control to either stop the pump or start a switching interval.

The diagram and the details on pages 4 clarify the mode of operation. The following mode of operation is available for use in dual-line lubrication systems.

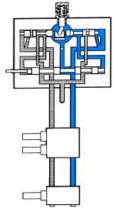
On the DR4 valve (non-return system), the two pipelines do not return to the reversing valve but the reversal pressure is sufficient for the operation of all the measuring valves.

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02

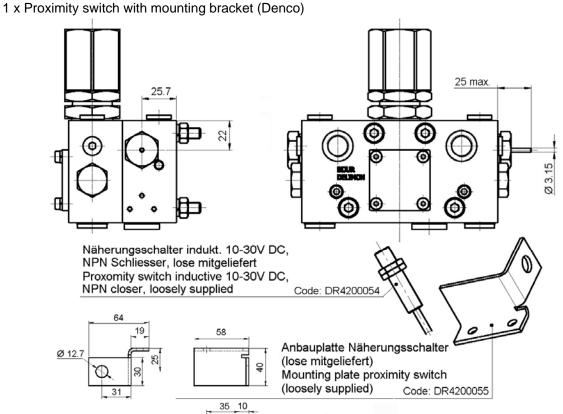
VALVE TYPE Code DR4 **FUNCTION** В. Non-return (adjusting of 200 bar) 02 Non-return (adjusting of 150 bar) 03



C. INSPECTION Code

Α Stage A

D. MONITORING Code

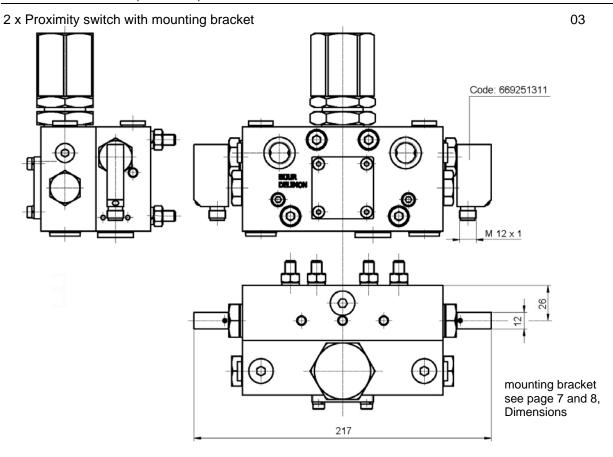


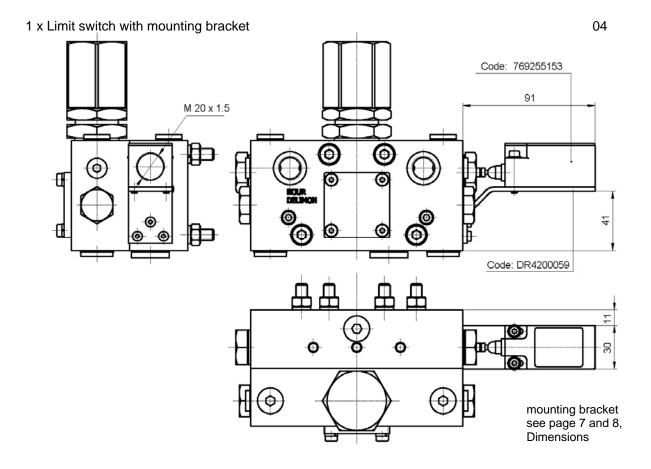
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D. MONITORING (continued)

Code





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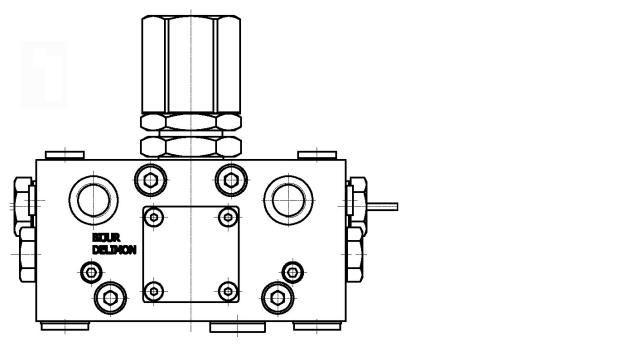
25 max.

with one motion indicator pin with two motion indicator pins Variante mit 2 Bewegungsanzeigern Version with 2 motion indicator pins O5 Variante mit 2 Bewegungsanzeigern Version with 2 motion indicator pins O6

E. ACCESSORIES Code

without 00

25 max.



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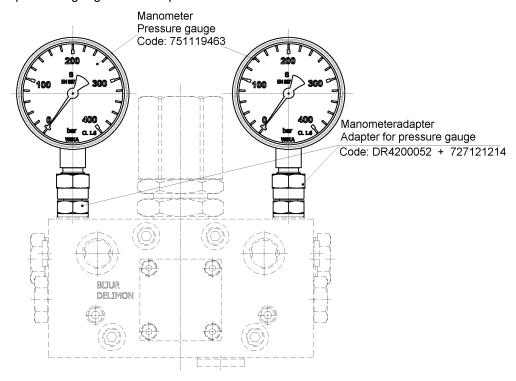


E. ACCESSORIES (continued)

Code

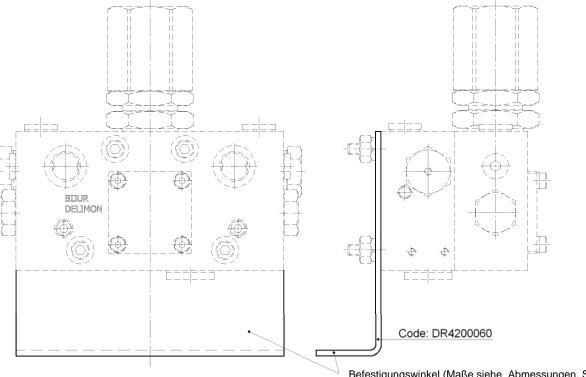
01

2 pressure gauges with adaptors



Mounting bracket (for fixing onto the basic frame)

02



Befestigungswinkel (Maße siehe Abmessungen, Seite 7) Fasting bracket (dimensions: see page 7)

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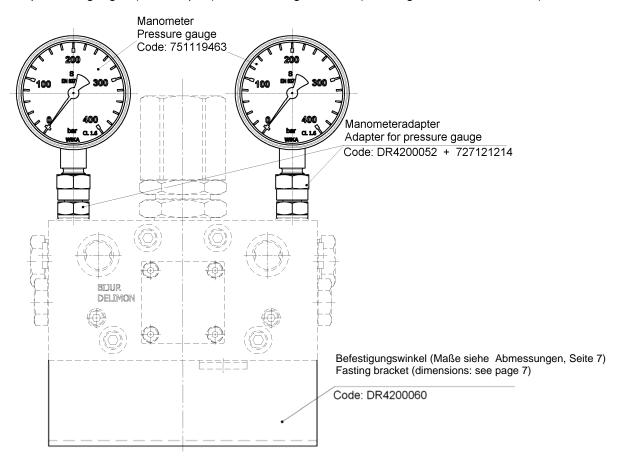


E. ACCESSORIES (continued)

Code

03

2 x pressure gauges (with adaptor) and mounting brackets (for fixing onto the basic frame)



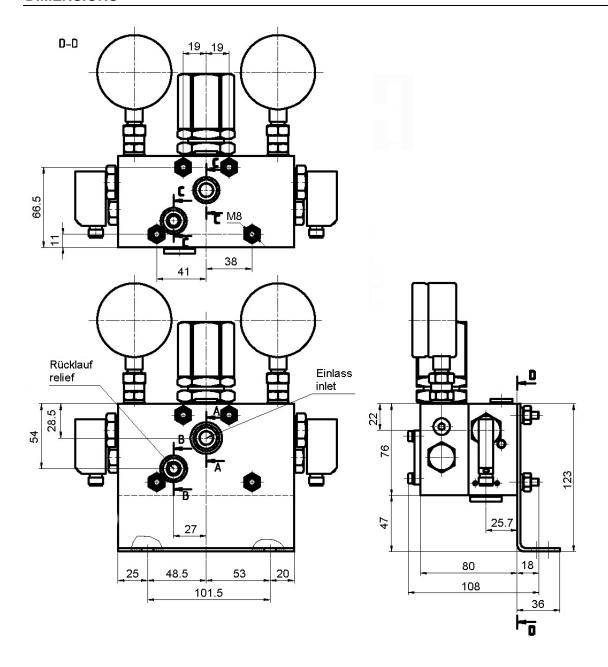
SPECIFICATION

Pressure adjustment range:	
Maximum Flow rate:	650 ccm/minute
Temperature range:	20° C to + 100° C
Oil or grease	max. NLGI class 2
Weight:Material:	7.0 kg
Metal parts (body etc.)	
Seals	Viton

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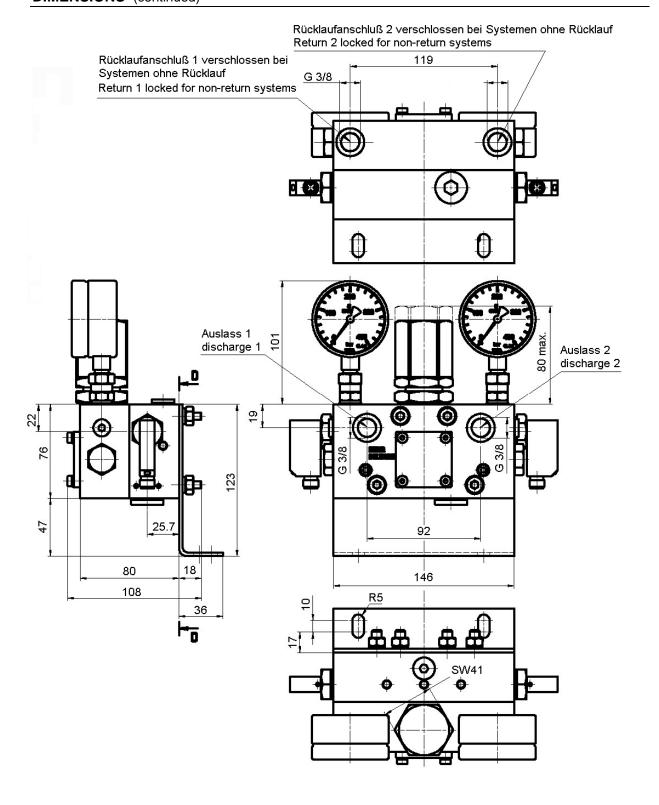
DIMENSIONS



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EXAMPLE OF ORDER

			Code									
		D	R	4	0	2	Α	0	4	0	1	
Valve type DR4	Code: DR4											
Function Non-return (adjusted to 200 bar)	Code: 02											
Revision Stage A	Code: A	_										
Monitoring 1x limit switch with mounting bracket	Code: 04											
Accessories 2 pressure gauge with adaptors	Code: 01											

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Für reibungslose Bewegung For smooth motion

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