

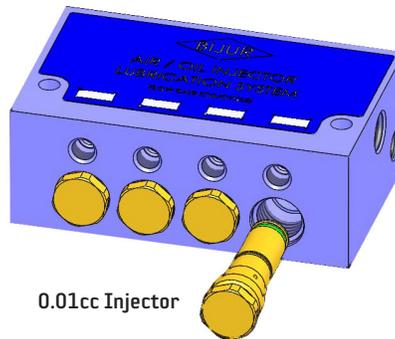
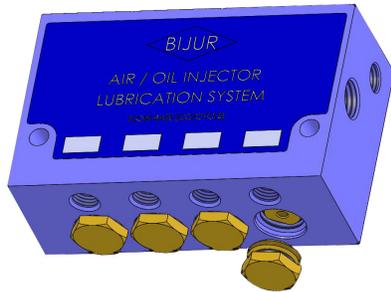
# Technical Sheet

## Air-Oil Blocks; Replacing Injectors

### Step 1:

Remove the cap and O ring as shown above (use a 5/8 wrench).

NOTE: With 0.01 injectors the cap and injector is one component - to change unscrew the Injector and pull it out.

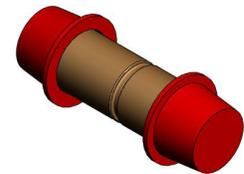
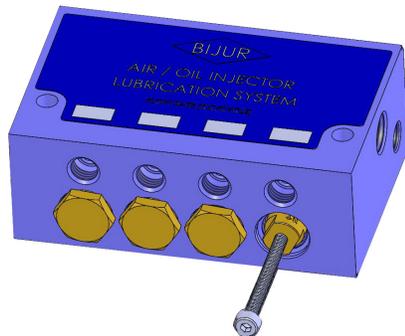


Refer to the following datasheets:

- + Datasheet #35698:  
Air-Oil Injector Blocks

### Step 2:

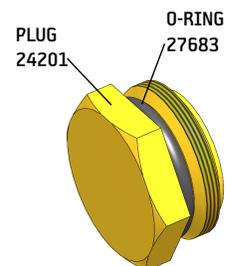
For all units other than the 0.01 injector, Screw in a M4 screw as shown and pull out the injector



Note: Remove plastic caps on replacement injectors.

### Step 3:

Fit the new injector by turning it as it is pushed into the cavity - ensure that the o ring is lubricated prior to pushing it in.



Note: If replacing a 0.01 injector with a larger size, you will need additional plugs and o-rings shown above.

### Step 4:

Screw on the cap over the injector - check that the O-ring on the cap is not damaged and is not hard prior to fitting it, if it is replace it.

With the 0.01cc injector, lubricate the O-ring as above and push it into the cavity - again turn the injector as it is pushed in - tighten using a 5/8 wrench.

Test delivery of injectors after repair.

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